

Octane Blend No. 80, PRF**RS2175-204**

Version 2.1

Revision Date 10/08/2020

Print Date 05/30/2023

SECTION 1. IDENTIFICATION

Product name : Octane Blend No. 80, PRF

Number : 000000019414

Product Use Description : Solvent

Manufacturer or supplier's details : Honeywell Specialty Chemicals Seelze GmbH
Wunstorfer Straße 40
Seelze, 30926

For more information call : 1-800-368-0050
+1-231-726-3171(Monday-Friday, 9:00am-5:00pm)

In case of emergency call : **Medical: 1-800-498-5701 or +1-303-389-1414**
: **Transportation (CHEMTREC): 1-800-424-9300 or**
: **+1-703-527-3887**
:
: (24 hours/day, 7 days/week)

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Form : liquid

Color : colourless

Odor : hydrocarbon-like

Classification of the substance or mixture

Classification of the substance or mixture : Flammable liquids, Category 2
Skin irritation, Category 2
Specific target organ toxicity - single exposure, Category 3,
Central nervous system
Aspiration hazard, Category 1

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GHS Label elements, including precautionary statements

Symbol(s)

:



Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapour.
May be fatal if swallowed and enters airways.
Causes skin irritation.
May cause drowsiness or dizziness.

Precautionary statements

: **Prevention:**
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ ventilating/ lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/ eye protection/ face protection.**Response:**IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
Call a POISON CENTER/ doctor if you feel unwell.
Do NOT induce vomiting.
If skin irritation occurs: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.**Storage:**Store in a well-ventilated place. Keep container tightly closed.
Keep cool.
Store locked up.**Disposal:**

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Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Mixture

Chemical name	CAS-No.	Concentration
2,2,4-Trimethylpentane; (Isooctane)	540-84-1	80.00 %
Heptane	142-82-5	20.00 %

SECTION 4. FIRST AID MEASURES

- Inhalation : Call a physician immediately. Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Use oxygen as required, provided a qualified operator is present.
- Skin contact : Wash off immediately with plenty of water for at least 15 minutes. Take off contaminated clothing and shoes immediately. Wash contaminated clothing before re-use. Call a physician.
- Eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician.
- Ingestion : Do not induce vomiting without medical advice. If a person vomits when lying on his back, place him in the recovery position. Call a physician immediately. Never give anything by mouth to an unconscious person.

Notes to physician

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Most important symptoms/effects, acute and delayed : No information available.

Indication of immediate medical attention and special treatment needed, if necessary : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Foam
Carbon dioxide (CO₂)
Dry chemical
Cool closed containers exposed to fire with water spray.

Unsuitable extinguishing media : Do not use a solid water stream as it may scatter and spread fire.

Specific hazards during firefighting : Flammable.
Vapours may form explosive mixtures with air.
Vapours are heavier than air and may spread along floors.
Vapors may travel to areas away from work site before igniting/flashback to vapor source.
In case of fire hazardous decomposition products may be produced such as:
Carbon monoxide
Carbon dioxide (CO₂)

Special protective equipment for firefighters : Wear self-contained breathing apparatus and protective suit.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Wear personal protective equipment. Unprotected persons must be kept away.
Immediately evacuate personnel to safe areas.
Keep people away from and upwind of spill/leak.
Ensure adequate ventilation.
Remove all sources of ignition.
Do not swallow.
Do not breathe vapours or spray mist.
Avoid contact with skin, eyes and clothing.

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- Environmental precautions : Prevent further leakage or spillage if safe to do so.
Prevent product from entering drains.
Discharge into the environment must be avoided.
Do not flush into surface water or sanitary sewer system.
Do not allow run-off from fire fighting to enter drains or water courses.
- Methods and materials for containment and cleaning up : Ventilate the area.
No sparking tools should be used.
Use explosion-proof equipment.
Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE**Handling**

- Precautions for safe handling : Wear personal protective equipment.
Use only in well-ventilated areas.
Keep container tightly closed.
Do not smoke.
Do not swallow.
Do not breathe vapours or spray mist.
Avoid contact with skin, eyes and clothing.
- Advice on protection against fire and explosion : Keep away from fire, sparks and heated surfaces.
Take precautionary measures against static discharges.
Ensure all equipment is electrically grounded before beginning transfer operations.
Use explosion-proof equipment.
Keep product and empty container away from heat and sources of ignition.
No sparking tools should be used.
No smoking.

Storage

- Conditions for safe storage, including any incompatibilities : Store in area designed for storage of flammable liquids. Protect from physical damage.
Keep containers tightly closed in a dry, cool and well-ventilated place.

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Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep away from heat and sources of ignition.
Keep away from direct sunlight.
Store away from incompatible substances.
Container hazardous when empty.
Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

- | | | |
|--------------------------|---|---|
| Protective measures | : | Ensure that eyewash stations and safety showers are close to the workstation location. |
| Engineering measures | : | Use with local exhaust ventilation.
Prevent vapour buildup by providing adequate ventilation during and after use. |
| Eye protection | : | Do not wear contact lenses.
Wear as appropriate:
Safety glasses with side-shields
If splashes are likely to occur, wear:
Goggles or face shield, giving complete protection to eyes |
| Hand protection | : | Solvent-resistant gloves
Gloves must be inspected prior to use.
Replace when worn. |
| Skin and body protection | : | Wear as appropriate:
Solvent-resistant apron
Flame retardant antistatic protective clothing.
If splashes are likely to occur, wear:
Protective suit |
| Respiratory protection | : | In case of insufficient ventilation, wear suitable respiratory equipment.
For rescue and maintenance work in storage tanks use self-contained breathing apparatus.
Use NIOSH approved respiratory protection. |
| Hygiene measures | : | When using do not eat, drink or smoke.
Wash hands and face before breaks and immediately after handling the product.
Keep working clothes separately. |

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Remove and wash contaminated clothing before re-use.
 Do not swallow.
 Do not breathe vapours or spray mist.
 Avoid contact with skin, eyes and clothing.

Exposure Guidelines

Components	CAS-No.	Value	Control parameters	Update	Basis
2,2,4-Trimethylpentane; (Isooctane)	540-84-1	TWA : Time weighted average	(300 ppm)	03 2012	ACGIH:US. ACGIH Threshold Limit Values, as amended
2,2,4-Trimethylpentane; (Isooctane)	540-84-1	TWA : Time weighted average	(300 ppm)	2008	ACGIH:US. ACGIH Threshold Limit Values, as amended
2,2,4-Trimethylpentane; (Isooctane)	540-84-1	Ceil_Time : Ceiling Limit Value and Time Period (if specified) :	1,800 mg/m3 (385 ppm)	2005	NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards, as amended
2,2,4-Trimethylpentane; (Isooctane)	540-84-1	REL : Recommended exposure limit (REL):	350 mg/m3 (75 ppm)	2005	NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards, as amended
2,2,4-Trimethylpentane; (Isooctane)	540-84-1	PEL : Permissible exposure limit	2,350 mg/m3 (500 ppm)	02 2006	OSHA_TRANS:US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended

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2,2,4-Trimethylpentane; (Isooctane)	540-84-1	STEL : Short term exposure limit	1,800 mg/m3 (375 ppm)	1989	Z1A:US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended
2,2,4-Trimethylpentane; (Isooctane)	540-84-1	TWA : Time weighted average	1,450 mg/m3 (300 ppm)	1989	Z1A:US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended
Heptane	142-82-5	TWA : Time weighted average	(400 ppm)	02 2012	ACGIH:US. ACGIH Threshold Limit Values, as amended
Heptane	142-82-5	STEL : Short term exposure limit	(500 ppm)	02 2012	ACGIH:US. ACGIH Threshold Limit Values, as amended
Heptane	142-82-5	REL : Recommended exposure limit (REL):	350 mg/m3 (85 ppm)	2005	NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards, as amended
Heptane	142-82-5	Ceil_Tim e : Ceiling Limit Value and Time Period (if specified) :	1,800 mg/m3 (440 ppm)	2005	NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards, as amended

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Heptane	142-82-5	PEL : Permissible exposure limit	2,000 mg/m3 (500 ppm)	02 2006	OSHA_TRANS:US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended
Heptane	142-82-5	STEL : Short term exposure limit	2,000 mg/m3 (500 ppm)	1989	Z1A:US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended
Heptane	142-82-5	TWA : Time weighted average	1,600 mg/m3 (400 ppm)	1989	Z1A:US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended
Heptane	142-82-5	STEL : Short term exposure limit	(500 ppm)	02 2012	ACGIH:US. ACGIH Threshold Limit Values, as amended
Heptane	142-82-5	TWA : Time weighted average	(400 ppm)	02 2012	ACGIH:US. ACGIH Threshold Limit Values, as amended
Heptane	142-82-5	Ceil_Tim e : Ceiling Limit Value and Time Period (if specified) :	1,800 mg/m3 (440 ppm)	2005	NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards, as amended

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Heptane	142-82-5	REL : Recomm ended exposure limit (REL):	350 mg/m3 (85 ppm)	2005	NIOSH/GUIDE:US. NIOSH: Pocket Guide to Chemical Hazards, as amended
Heptane	142-82-5	PEL : Permissi ble exposure limit	2,000 mg/m3 (500 ppm)	02 2006	OSHA_TRANS:US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended
Heptane	142-82-5	TWA : Time weighted average	1,600 mg/m3 (400 ppm)	1989	Z1A:US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended
Heptane	142-82-5	STEL : Short term exposure limit	2,000 mg/m3 (500 ppm)	1989	Z1A:US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	: liquid
Color	: colourless
Odor	: hydrocarbon-like
Odor threshold	: Note: No data available
pH	: Note: Not applicable
Melting point/range	: -107 - -90 °C
Boiling point/boiling range	: ca. 100 °C

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Flash point : 10.0 °F (-12.2 °C)
Method: closed cup

Evaporation rate : Note: No data available

Lower explosion limit : ca. 1.0 %(V)

Upper explosion limit : 6.7 - 7.0 %(V)

Vapor pressure : 47 - 55 hPa
at 20 °C(68 °F)

Vapor density : < 3.9 Note: (Air = 1.0)

Density : 0.6901 g/cm³ at 20 °C
0.6859 g/cm³ at 25 °C

Water solubility : 0.002 - 0.003 g/l at 25 °C

Ignition temperature : 204 - 411 °C

Viscosity, dynamic : Note: No data available

Viscosity, kinematic : Note: No data available

Oxidizing properties : The substance or mixture is not classified as oxidizing.

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SECTION 10. STABILITY AND REACTIVITY

Possibility of hazardous reactions	: Hazardous polymerisation does not occur.
Conditions to avoid	: Heat, flames and sparks. Keep away from direct sunlight.
Incompatible materials	: Strong acids Strong bases Reducing agents Oxidizing agents Phosphorus Chlorine May attack many plastics, rubbers and coatings.
Hazardous decomposition products	: Stable under normal conditions. In case of fire hazardous decomposition products may be produced such as: Carbon monoxide Carbon dioxide (CO ₂)

SECTION 11. TOXICOLOGICAL INFORMATION

Acute oral toxicity	: Acute toxicity estimate: > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	: Acute toxicity estimate: 32.58 mg/l , vapour Exposure time: 4 h Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate: 2,500 mg/kg Method: Calculation method
Skin irritation 2,2,4-Trimethylpentane; (Isooctane)	: Species: Rabbit Result: Irritating to skin.

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Heptane : Result: Irritating to skin.

Eye irritation
2,2,4-Trimethylpentane;
(Isooctane) : Species: Rabbit
Result: slight irritation

SECTION 12. ECOLOGICAL INFORMATION

Toxicity to fish
Heptane : LC50: 2,940 mg/l
Species: Leuciscus idus (Golden orfe)

Toxicity to daphnia and other aquatic invertebrates
Heptane : static test
EC50: 1.5 mg/l
Exposure time: 48 h
Species: Daphnia (water flea)

Further information on ecology

Additional ecological information : Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Not inherently biodegradable.
The product can be accumulated in water organisms.
Do not flush into surface water or sanitary sewer system.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods : Observe all Federal, State, and Local Environmental regulations.

SECTION 14. TRANSPORT INFORMATION

DOT UN/ID No. : UN 1993

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Proper shipping name	: Flammable liquids, n.o.s. (Iso-Octane, Heptane)
Class	: 3
Packing group	: II
Hazard Labels	: 3

IATA	UN/ID No.	: UN 1993
	Description of the goods	: Flammable liquids, n.o.s. (Iso-Octane, Heptane)
	Class	: 3
	Packaging group	: II
	Hazard Labels	: 3
	Packing instruction (cargo aircraft)	: 364
	Packing instruction (passenger aircraft)	: 353
	Packing instruction (passenger aircraft)	: Y341

IMDG	UN/ID No.	: UN 1993
	Description of the goods	: Flammable liquids, n.o.s. (ISO-OCTANE, HEPTANE)
	Class	: 3
	Packaging group	: II
	Hazard Labels	: 3
	EmS Number	: F-E, S-E
	Marine pollutant	: yes

SECTION 15. REGULATORY INFORMATION**Inventories**

US. Toxic Substances Control Act : On TSCA Inventory

Australia. Industrial Chemical (Notification and Assessment) Act : On the inventory, or in compliance with the inventory

Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL) : All components of this product are on the Canadian DSL

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Japan. Kashin-Hou Law List : On the inventory, or in compliance with the inventory

Korea. Existing Chemicals Inventory (KECI) : On the inventory, or in compliance with the inventory

Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act : On the inventory, or in compliance with the inventory

China. Inventory of Existing Chemical Substances (IECSC) : On the inventory, or in compliance with the inventory

New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand : On the inventory, or in compliance with the inventory

National regulatory information

US. EPA CERCLA Hazardous Substances (40 CFR 302) : The following component(s) of this product is/are subject to release reporting under 40 CFR 302 when release exceeds the Reportable Quantity (RQ):

Reportable quantity: 1000 lbs
: 2,2,4-Trimethylpentane; 540-84-1
(Isooctane)

SARA 302 Components : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard
Chronic Health Hazard

CERCLA Reportable Quantity : 1250 lbs

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California Prop. 65 : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

Massachusetts RTK : Heptane 142-82-5
: 2,2,4-Trimethylpentane; 540-84-1
(Isooctane)

New Jersey RTK : Heptane 142-82-5
: 2,2,4-Trimethylpentane; 540-84-1
(Isooctane)

Pennsylvania RTK : Heptane 142-82-5
: 2,2,4-Trimethylpentane; 540-84-1
(Isooctane)

SECTION 16. OTHER INFORMATION

	HMIS III	NFPA
Health hazard	: 1*	1
Flammability	: 3	3
Physical Hazard	: 0	
Instability	:	0

* - Chronic health hazard

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

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Changes since the last version are highlighted in the margin. This version replaces all previous versions.

Previous Issue Date: 10/08/2020

Prepared by Honeywell Performance Materials and Technologies Product Stewardship Group